DIAPHRAGM ACCUMULATORS

MDA Series

Diaphragm Accumulators

Description

Diaphragm accumulators are a cost effective option for numerous functions involving energy storage, shock absorption or pulsation dampening in a hydraulic or fluid system. They are well suited for applications where smaller fluid volumes and flow rates are adequate and that require or involve:

- Compact design
- Low weight
- Flexible mounting positions
- Extremely quick shock response
- Low cost
- Low lubricity fluids, like water

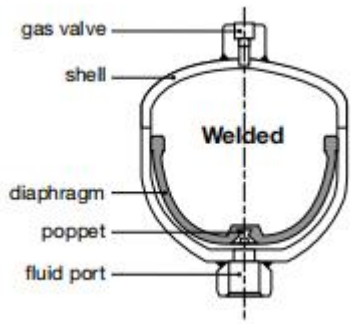
Diaphragm Accumulators have been successfully applied in both industrial and mobile applications for energy storage, maintaining pressure, leakage compensation, and vehicle hydraulic systems.

MILEHERTZ manufactures two types of diaphragm accumulators:

- Carbon steel diaphragm accumulator (Welded)
- Stainless steel diaphragm accumulator (Welded)

Construction

The welded version has a shell that is electron-beam welded, and therefore cannot be repaired.



Diaphragm Materials

Not all fluids are compatible with every elastomer at all temperatures, therefore, MILEHERTZ offers the following materials:

- NBR *(Standard Nitrile)*
- HNBR *(Low Temperature Nitrile)*
- IIR *(Butyl)*
- FPM *(Fluoroelastomer)*
- EPDM
- others (available upon request)

Corrosion Protection

For use with certain aggressive or corrosive fuids, or in a corrosive environment, MILEHERTZ offers protective coatings and corrosive resistant materials *(i.e. stainless steel)* for the parts that interface with the fluid or are exposed to the hostile environment.

Mounting Position

Diaphragm accumulators are designed to mount in any position. In systems where contamination is a problem, we recommend a vertical mount with the fluid port oriented downward.

System Mounting

MILEHERTZ diaphragm accumulators are designed to be screwed directly onto the system. We also recommend the use of our mounting components, to minimize the risk of failure due to system vibrations.

Applications

Several applications possible, e.g. in:

- Machines with hydraulic drives
- Presses
- Agricultural- and construction machines
- Modern industrial robots
- Gear Technology
- Braking Systems
- High-pressure cleaner
- Drive hydraulics
- Noise minimization
- Vibration reduction
- Axle suspension
- Driver’s cabs

Model Code

MDA 330 - 0.75 - G1/2F - CN - W

Series

MDA XXX = Diaphragm Accumulator (XXX = series designation)

Size (in Liters,see tables on dimension pages to follow)

0.075	=	0.075Liters
0.16	=	0.16Liters
0.25	=	0.25Liters
0.32	=	0.32Liters
0.5	=	0.5Liters
0.75	=	0.75Liters
1.0	=	1.0Liters
1.4	=	1.4Liters
2.0	=	2.0Liters
2.8	=	2.8Liters
3.5	=	3.5Liters

Fluid Port Connection

Connect Size For Fluid Port

M:Metric thread

U:American thread

G:Inch unsealed pipe thread

N:American pipe thread

Connection Type

F:Female thread

M:Male thread

FM:Female and Male thread

Material Code

Shell And Fluid Port

C:Carbon steel

S:Stainless steel

Diaphragm

N:NBR

H:HNBR

I:IIR

E:EPDM

F:FPM

Compound	Basic Characteristic
NBR	Suitable for most hydraulic fluids
HNBR	Low temperature resistance, wear resistance
IIR	Special for fire resistant hydraulic fluids
EPDM	Corrosion resistance
FPM	High temperature resistance

Shell Construction and Gas Port Design

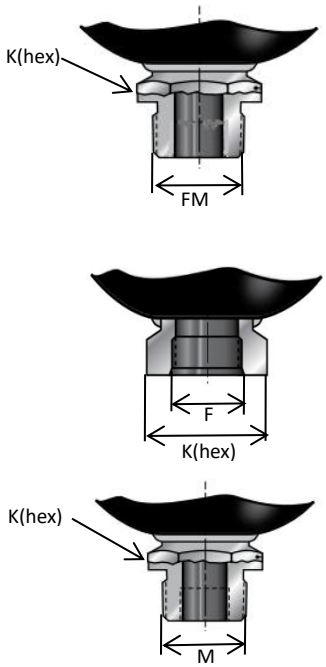
W:Welded Construction,rechargeable MILEHERTZ Gas valve Version 1(M 28x1.5)

W2:Welded Construction,rechargeable MILEHERTZ Gas valve Version 2(M 14x1.5)

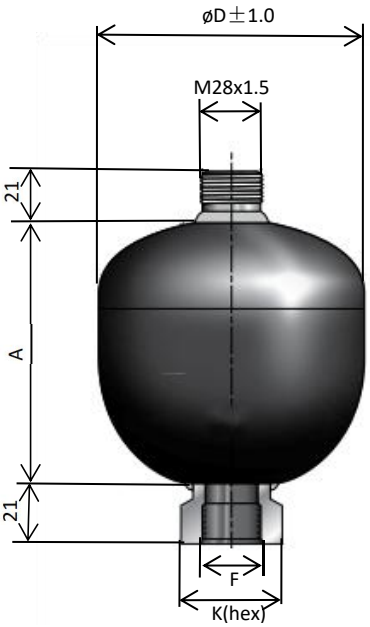
DIAPHRAGM ACCUMULATORS

Dimensions

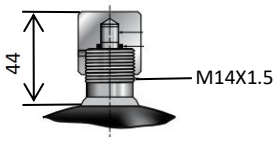
Non-Repairable Welded Diaphragm Accumulators



Version 1



Version 2



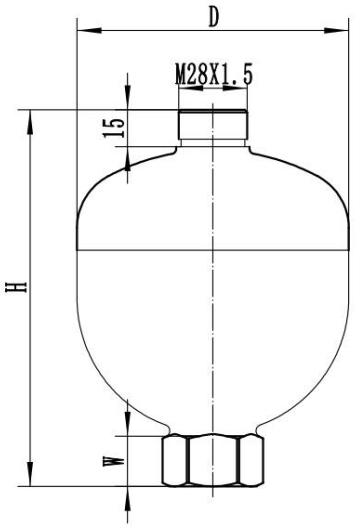
Model	Max Working Pressure (BAR)	Max Working/ Charging Pressure	Volume (L)	Weight (KG)	Dia-meter D(mm)	Main Height A(mm)	Commom Fluid Connection Thread			Max Flow Rate L/min	SW (mm)
							Metric	British	US		
MDA	100 250 330	8:1	0.075	1.0	66	72	M14X1.5	G1/2	9/16-18 UNF	38	32
			0.16	1.2	75	80					
			0.25	1.8	89	93	M18X1.5		3/4-16 UNF	95	
			0.32	2.1	95	99					
			0.5	2.9	101	113.8					
			0.75	4.2	125	128.5					
			1.0	5.4	142	140					
			1.4	8.0	157	169					
			2.0	10.0	173	193	M22X1.5	G3/4	1 1/16 -12 UNF	150	41
		4:1	2.5	10.6	173	207					
			2.8	11.2	173	228					
			3.5	13.8	173	275.2					

Liquid end interface thread(Carbon steel Accumulators)

Common	British	G1/4 Male/Female thread	G1/2 Male/Female thread	Compound Pad
		G3/8 Male/Female thread	G3/4 Female thread	
	US	9/16-18UNF Male/Female thread	3/4-16UNF Male/Female thread	
		7/8-14UNF Male/Female thread	1 1/16-12UNF Female thread	
	Metric	M14X1.5 Male/Female thread	M18X1.5 Male/Female thread	
		M16X1.5 Male/Female thread	M22X1.5 Male/Female thread	
	Combination	G1/2 Female thread AND M33X1.5 Male thread	G3/4 Female thread AND M45X1.5 Male thread	
Optional		Metric (M) British (G) American Unified (UNF) American Pipe (NPT) Internal and External Double Thread (G+M, M+M, UNF+M)		O-Ring /ED-Ring

Dimensions are general information only, all critical dimensions should be verified Dimensions are in millimeter and kilogram

Stainless Steel Accumulators



Model	Max Working Pressure (BAR)	Max Working/ Charging Pressure	Volume (L)	Weight (KG)	Dia-meter D(mm)	overall height H(mm)	Fluid Connection Thread (O-Ring)	Max Flow Rate L/min	W (mm)	SW (mm)
MDA	100 210	8:1	0.16	1.2	75	116	G1/2	38	17	36
			0.32	2.1	95	137		95		
			0.5	2.9	101	152			21	
			0.75	4.2	125	156				
			1.0	5.4	142	181				
			1.4	8.0	157	210				
			2.0	10.0	173	231	G3/4	150		46
		4:1	2.5	10.6	173	239				
			2.8	11.2	173	267				

Diaphragm Spare Parts

Part Number	item	Part Number	item
001369	Vent Screw M8, Version 1	014653	Liquid end protective cap
053482	Compound Pad(NBR and Carbon steel),M8	023541	Liquid end Compound Pad/ O-Ring
210430	Plastic Valve Protection Cap, Version 1	254101	Gas valve core (Version 4)
450130	Metal Valve Protection Cap, Version 1	354021	Valve seal cap (Version 4)
001475	O-ring (28x1.9)		